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### **REMARKS**

In response to the Office Action dated December 23, 2003, Applicant respectfully requests reconsideration and withdrawal of the rejections of the claims.

Claim 14 was rejected under the second paragraph of 35 U.S.C. §112, on the grounds that it was considered to be indefinite. The Office Action questions what is meant by the recitation that the bottom and top layers of the integrated circuit medium communicate through the opening. This claimed feature is directed to the fact that the top and bottom layers are in contact with one another through the opening. As recited in the remainder of the claim, since these layers are formed by an extrusion process, a homogeneous molecular continuity of the extruded material is formed within the opening, so that the top and bottom layers are joined together in a monolithic fashion. To remove the basis for the rejection, claim 14 has been amended to recite that the top and bottom layers are joined through the opening. Reconsideration and withdrawal of the rejection is respectfully requested.

Claims 1-5, 7 and 8 were rejected under 35 U.S.C. §102, on the grounds that they were considered to be anticipated by the Jarvis patent (U.S. 5,387,306). Claims 6, 9-12 and 14 were rejected under 35 U.S.C. §103, on the basis of the Jarvis patent in view of the Masahiko patent (U.S. 5,852,289). It is respectfully submitted that the Jarvis patent neither anticipates, nor otherwise suggests, the claimed subject matter, whether considered by itself or in combination with the Masahiko patent.

Claim 1 recites a method of manufacturing integrated circuit media, e.g. smart cards, having an electronic chip that is connected to a winding that functions as an antenna. The media has a body that comprises a covering layer on at least one side of these components. In accordance with the claim, the method of manufacturing

such a card comprises the steps of providing the electrical components on a support sheet, and extruding the covering layer immediately in contact with the support sheet.

The Jarvis patent discloses a method for manufacturing an integrated circuit card. However, this method does not employ an extrusion process to form the cover sheet and place it on the electrical components. Rather, as illustrated in Figure 3, the Jarvis patent describes a laminating process. An integrated circuit 1 and a capacitor 2 are mounted on a flexible substrate 3, which forms an insert 42. The inserts 42 are attached to threads 41, which are wound on a spool 40. The covering layers 34 and 35 of the card comprise polyester webs wound on spools 32 and 33. As illustrated in Figure 3, during the manufacturing operation, the threads 41 containing the inserts 42 are unwound from the spool 40, and sandwiched between the two webs 34 and 35. These three layers of materials, together with an injection moldable material from a mixing head 44, are captured between a pair of belts 21, 22 which form a mold cavity 29 (Figure 5), where they are pressed together by heated shoes 30 and 31.

It is respectfully submitted that, in the process of the Jarvis patent, the covering layers 34 and 35 are not extruded onto the flexible substrate 3. Attached to this response is a copy of a relevant page from the McGraw Hill Dictionary of Scientific and Technical Terms, Fourth Edition. As set forth therein, the process of extrusion is one in which a solid material "is forced through the orifice of a die to produce a continuously formed piece in the shape of the desired product." Hence, extrusion results in the forming of the material into the desired shape. In the Jarvis process, the cover layers 34 and 35 are not formed into the desired shape during the

manufacture of the card. Rather, they are already present in the form of webs prior to the process of forming the cards. In other words, any forming of these layers into their web shape has already taken place off-site, rather than as they are being placed in contact with the electrical components. Instead of an extrusion process, insofar as the attachment of the covering layers to the inserts 42 is concerned, the Jarvis patent discloses a laminating technique. In this process, the inserts are sandwiched between the two covering layers, which are then joined by heat and pressure from the shoes 30, 31.

The rejection states that the mold cavity 29 serves as a die for extruding the layers with the substrate. However, the mold cavity does not function as an extrusion die. Rather, as its name indicates, it functions as a mold. The material which forms the covering layers is not forced through any orifice in such a cavity. Instead, the cavity surrounds the layers of covering webs, inserts 42 and injection moldable material, to give the card its final shape.

In summary, therefore, in the claimed invention the covering layer is extruded immediately into contact with the support sheet containing the electronic components. In contrast, the Jarvis patent discloses a technique in which preformed covering layers are laminated with a web containing the electronic components. In view of this fundamental difference, it is respectfully submitted that the Jarvis patent does not anticipate, nor otherwise suggest, the subject matter recited in the claims.

Furthermore, the Masahiko patent does not overcome these differences. Like the Jarvis patent, it discloses a manufacturing technique in which pre-formed films

are laminated onto a substrate containing the electronic components. See, for example, Figure 13.

Reconsideration and withdrawal of the rejections, and allowance of all pending claims are respectfully requested.

By:

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

Date: March 23, 2004

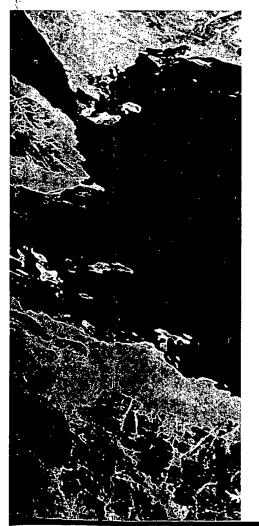
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# AcGraw-Hill DICTIONARY OF SCIENTIFIC AND TECHNICAL TERMS

# Fourth Edition



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On the title pages: Aerial photograph of the Sinal Peninsula made by Gemini spacecraft. (NASA)

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# McGRAW-HILL DICTIONARY OF SCIENTIFIC AND TECHNICAL TERMS, Fourth Edition

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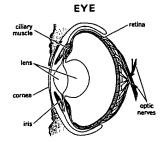
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Octopus eye (after J. Wells). (From R. D. Barnes, Invertebrate Zoology, 2d ed., W. B. Saunders Co., 1968)

between the two shots farthest from each other. { ek|strēm 'spred }

extreme terms [MATH] The first and last terms in a proportion. { ek¦strēm 'tərmz ]

extreme ultraviolet radiation See vacuum ultraviolet radiation. { ek¦strēm ,əl·trə'vī·lət ,rād·ē'ā·shən }

extreme value problem [MATH] A set of mathematical conditions which may be met by values that are less than or greater than an upper or a lower bound, that is, an extreme value. { ek¦strēm 'val·yü präb·ləm }

extremum [MATH] A maximum or minimum value of a function. Also known as extreme. { ek'strēm əm } extrinsic factor See vitamin B<sub>12</sub>. { ek'strinz ik 'fak tər }

extrinsic photoconductivity [ELECTR] Photoconductivity that occurs for photon energies smaller than the band gap and corresponds to optical excitation from an occupied imperfection level to the conduction band, or to an unoccupied imperfection level from the valence band, of a material. { ek;strinz·ik, fō· dö·kän·dək'tiv-əd·ē }

extrinsic properties [ELECTR] The properties of a semiconductor as modified by impurities or imperfections within the crystal. { ek¦strinz•ik 'prap•ərd•ez }

extrinsic semiconductor [ELECTR] A semiconductor whose electrical properties are dependent on impurities added to the semiconductor crystal, in contrast to an intrinsic semiconductor, whose properties are characteristic of an ideal pure crystal. { ek|strinz-ik 'sem-i-kən,dək-tər }

extrinsic sol [PHYS CHEM] A colloid whose stability is attributed to electric charge on the surface of the colloidal parti-{ ek¦strinz·ik 'säl }

extrinsic variable star [ASTRON] A variable star, such as an eclipsing variable, whose variation in apparent brightness is due to some external cause, rather than to actual variaiton in the amount of radiation emitted. { ek'strinz-ik ,ver-ē-ə-bəl 'stär }

extrophy [MED] Malformation of an organ. { 'ek·strə·fē } [BIOL] Directed outward or away from the axis of extrorse { ek'strors } growth.

extroversion [BIOL] A turning outward. [PSYCH] The turning to things and persons outside oneself rather than to one's own thoughts and feelings. { 'ek-stra'varzhan }

extrudate [ENG] Ductile metal, plastic, or other semisoft solid material that has been shaped into a continuous form (such as fiber, film, pipe, or wire coating) by forcing the semisolid material through a die opening of appropriate shape. { 'ekstrə,dāt }

extruder [ENG] A device that forces ductile or semisoft solids through die openings of appropriate shape to produce a continuous film, strip, or tubing { ed'strud ər }

extrusion [ENG] A process in which a hot or cold semisoft solid material, such as metal or plastic, is forced through the orifice of a die to produce a continuously formed piece in the shape of the desired product. [GEOL] Emission of magma or magmatic materials at the surface of the earth. [TEXT] A process for making continuous-filament synthetic fibers by forcing a syruplike liquid through minute holes of a spinneret. { ek'strü·zhən `

extrusion billet [MET] A slug of heated metal that is forced through a die by a hydraulic ram in direct extrusion operations. { ek'strü·zhən ,bil·ət }

extrusion coating [ENG] A process of placing resin on a substrate by extruding a thin film of molten resin and pressing it onto or into the substrates, or both, without the use of adhesives. { ek'strü·zhən ˌkōd·iŋ }

extrusion cooking [FOOD ENG] The process by which moistened, expansile materials are plasticized in a tube by combination of moisture, heat, pressure, and mechanical shear. { ek'strü·zhən ˌkuk·iŋ }

extrusion defect [MET] Impaired flow of an extrusion product due to surface oxidation of the ingot or billet. { ek'strüzhən di,fekt }

extrusion ingot [MET] A cylindrical casting used to form extruded products. { ek'strü-zhən in gət }

extrusion metal [MET] Any of numerous nonferrous metals, alloys, and other materials used in extrusion operations. { ek'strü·zhən ,med·əl }

extrusion pressing See cold extrusion. { ek'strüzhən presin }

extrusive rock See volcanic rock. { ik'strü'siv 'rāk } [MED] 1. A proteinaceous material that through blood vessel walls into the surrounding tissue into flammation or a superficial lesion. 2. Any substant exuded. { 'ek syu dat }

exudation See sweating. { ,ek-syə'dā-shən } exudation vein See segregated vein. { ,ek·syə'dā·shən

exumbrella [INV ZOO] The outer, convex surface of the umbrella of jellyfishes. { ,ek səm'brel ə }
eye [FOOD ENG] A hole formed in certain chees

ripening, such as in swiss cheese. [200] A photoreo sense organ that is capable of forming an image in verie and in some invertebrates such as the squids and crayling { i }

eye assay [MIN ENG] An estimate of the valuable content of a core or ore sample as based on visual inspector { 'ī 'as,ā } Also known as eyeball assay.

eyeball [ANAT] The globe of the eye.

{ 'ī,bol 'as,ā } Very small electrical potentials eyeball assay See eye assay. eyeball potential [PHYSIO] at the eyeball surface resulting from depolarization of muscla controlling eye position. { 'ī,bol pə,ten-chəl }

eyebar [DES ENG] A metal bar having a hole or eye through each enlarged end. { 'ī,bär }

eyebolt [DES ENG] A bolt with a loop at one end. { 'i,bill Coal characterized by small, circulario eye coal [GEOL] elliptic structural disks that reflect light and are arranged in parallel planes either in or normal to the bedding. Also known as augen kohle; circular coal. { 'ī ,kōl }

eye-ear plane [ANTHRO] In craniometric study, a pos for placing a human skull so that the lower margins of the orbit and the upper margin of the auditory meatus are on the same horizontal plane. Also known as Frankfurt horizontal. ¦ēr ,plān }

eyeglasses [OPTICS] Optical devices containing corrective lenses for defects of vision or for special purposes. { 'i,gla

eye lens [OPTICS] The lens in a two-lens eyepiece which is nearer to the eye. { 'ī ,lenz }

eyelet [DES ENG] A small ring or barrel-shaped piece of med inserted into a hole for reinforcement. { 'ī·lət }

eyeleting [ENG] Forming a lip around the rim of a hou { 'ī·ləd·iŋ }

eyelid [ANAT] A movable, protective section of skin this covers and uncovers the eyeball of many terrestrial animals { 'ī.lid }

eyelights [GRAPHICS] Low-intensity light sources used add sparkle to the eyes or teeth and reduce shadows on the fact usually placed at eye level. { 'ī, līts }

eye of the storm [METEOROL] The center of a tropical of clone, marked by relatively light winds, confused seas, rising temperature, lowered relative humidity, and often by cler

skies. { 'I av tha 'stôrm }
eye of the wind [METEOROL] The point or of which the wind is blowing. { 'I av tha 'wind } The point or direction from

eyeplece [OPTICS] A lens or optical system which offers the eye the image originating from another system (the object tive) at a suitable viewing distance. Also known as ocular { 'īˌpēs }

eyepoint [OPTICS] That point on the axis of a lens at which the brightest and sharpest visual image is obtained. { 'i,point eye screw [DES ENG] A screw with an open loop head. ,skrü }

eye socket See orbit. { 'î ,säk-ət }

eyespot [BOT] 1. A small photosensitive pigment body certain unicellular algae. 2. A dark area around the hilum certain seeds, as some beans. [INV 200] A simple organd vision in many invertebrates consisting of pigmented cells over lying a sensory termination. [PL PATH] A fungus disease d sugarcane and certain other grasses which is caused by He minthosporium sacchari and characterized by yellowish or lesions on the stems and leaves. { 'ī,spät }

eyestalk [INV 200] A movable peduncle bearing a termina eye in decapod crustaceans. { 'ī,stok }

eye wall [METEOROL] A zone at the periphery of the eye the storm where winds reach their highest speed. { 'i, wol} Eykman formula [OPTICS] An empirical formula which it lates the molal refraction of a liquid at a given optical frequency